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# NAVAL POSTGRADUATE SCHOOL Monterey, California 



## THESIS

## DEVELOPMENT OF A MICROCOMPUTER-BASED ENGINEERING DESIGN OPTIMIZATION SOFTWARE PACKAGE

by
Richard L. Booth

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\text { December } 1983
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Thesis Advisor:
G. N. Vanderplaats

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as many as fifty constraints. It was implemented on a Hewlett-Packard Model 85 microcomputer with 32 Kbytes of random access memory.

MDOT employs the method of feasible directions for constrained optimization, and a variable metric method for unconstrained functions. It is interactive, provides for monitoring the optimization progress, and can be interrupted to restart from a new point in the design space. Typical applications of MDOT are in the design of machine components composite laminates, and piping systems.

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Development of a Microcomputer-Based Engineering Design Optimization Software Package
by

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## ABSTRACT

A general purpose software package was developed to perform nonlinear constrained optimization of user-defined engineering design problems of significant complexity using desktop computers. The package, designated Microcomputerbased Design Optimization Tool (MDOT), will accept nonlinear functions of up to ten variables, which may be bounded, with as many as fifty constraints. It was implemented on a Hewlett-Packard Model 85 microcomputer with 32 Kbytes of random access memory.

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## NOMENCLATURE

The nomenclature defined here is that used in the text. Definitions of parameters associated with the program code accompany the code listings in Appendix B. Boldface characters denote vectors or matrices.
a One-dimensional search step length
D Inverse Hessian approximation update matrix
F Objective function
G Vector of inequality constraints
H Hessian matrix, or an approximation to its inverse
1 Vector of design variable lower bounds
$m \quad$ Number of inequality constraints
$n \quad$ Number of design variables
p Vector used in constructing D
q Iteration number
S Search direction vector
s Scaler used in constructing
$t \quad$ Scaler used in constructing $D$
u Vector of design variable upper bounds
w Scaler used in constructing $D$
X Vector of design variables
y Vector used in constructing $D$
$\nabla F$ objective function gradient vector
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## I. INTRODUCTION

## A. OBJECTIVE

This thesis presents, and describes the development of, a computer software package: "Microcomputer-based Design Optimization Tool" (MDOT). The motivation for this work stemmed from the lack of available general purpose programs capable of performing nonlinear constrained optimization of engineering design problems of significant complexity using desktop computers.

In a more general sense, MDOT is intended to help focus attention on the versatility and computational power of microcomputers. These machines are a potentially very valuable resource which is just beginning to be tapped by the engineering design community.

The remainder of Chapter $I$ is devoted to an overview of where microcomputers stand in engineering design, where MDOT stands amid the optimization software currently available, and the implementation of MDOT. In Chapter II, a general description of optimization concepts and methods, and their application to engineering design, is presented. In Chapter III, the program development of MDOT is described, and flowcharts of the algorithms coded are provided. In Chapter IV, the test problems which were used to validate MDOT are described, along with the solutions

obtained. Chapter $V$ is a brief summary. Appendix $A$ is the MDOT user manual. Appendix $B$ contains an annotated listing of the MDOT program code.

## B. OVERVIEW

There are desktop computers available today with memory size and computational speed in excess of those of the mainframes of just a few years ago. The fact that their capabilities are not yet being fully exploited in the day-to-day process of engineering design can be attributed in part to the lack of available software. As Falk [Ref. 1: p.50] observes, "...engineers...have little time or patience to do computer programming." Even among those engineers who have the time and patience, there persists a reluctance to program on microcomputers because of a perceived lack of general purpose utility or under-estimation of the capability of these machines.

Design optimization is a concept which, similar to the desktop computer, has received "mixed reviews" from the engineering disciplines. While there are few who would question the virtue of seeking the "best" solution to a problem, there are many who are reluctant to relinquish to a computer what they see as the engineers' proprietary decisions in the design process . Our whirlwind courtship of computer aided design (CAD) is being tempered somewhat by a counter trend back toward "human aided design".

It was within the framework of these two ideas that the development of MDOT was undertaken; not only to make available a useful interactive design optimization program, but to demonstrate that a powerful general purpose problem solver can be implemented in a microcomputer. Little knowledge of programming is required of the MDOT user. Problem entry and program execution are convenient. The interactive features of the code permit the design engineer to keep in close touch with the progress of the problem solution and to interrupt program execution to make parameter adjustments based on engineering judgement.

The chief advantage that microcomputers enjoy over mainframes is their low cost. Small computers are typically purchased outright, so that their use incurs no additional expense for connection or run time. Their major disadvantage is comparatively slow computational speed, but it is doubtful that engineering design ever progresses so rapidly as to make it imperative that a solution be obtained in seconds rather than minutes. In any case, this disparity is rapidly disappearing with the development of 16 and 32-bit micro-processor-based desktop computers [Ref. 2: p.2].

## C. OPTIMIZATION SOFTWARE CURRENTLY AVAILABLE

There are several powerful general purpose optimization programs available, such as COPES/CONMIN [Ref. 3], which can deal with a wide range of design problems. These programs
must reside in a mainframe computer, and their use can be cumbersome, especially for the occasional user. At the other extreme are those codes developed for use in computers with limited memory. Typically these are special purpose programs employing zero order or simple first order methods, such as random search or steepest descent, capable of handing only relatively small problems. They are convenient, but of limited usefulness.

The gap between these two categories requires that optimization of the great number of general design and analysis problems which are on a scale that could easily be handled by small computers be done on a mainframe or not at all. This often leads to overmodeling, wherein a relatively simple problem is unnecessarily made more complicated in order to more fully utilize the machine capability or to justify the expense of computer services. MDOT was developed specifically to bridge this gap.

MDOT provides the design engineer with a convenient tool for optimization of nonlinear problems in up to ten bounded independent variables subject to as many as fifty inequality constraints. All that is required is access to a desktop computer, and today there are certainly few engineers who lack this.

## D. IMPLEMENTATION OF MDOT

The program development for MDOT was done on a HewlettPackard model 85A microcomputer, which is built around an 8bit microprocessor. This particular machine is so often used as a data aquisition system controller that its stand-alone computational capability may frequently be overlooked. A versatile, engineering oriented computer with high machine precision, it is nonetheless on the low end of the memory size scale with just 16 Kbytes. The computer's capabilities were enhanced by the addition of a 16 Kbyte memory extension module and three read-only-memory modules: the matrix, advanced programming, and printer/plotter ROMs. As configured, there were just over 30 Kbytes of memory available for programming.

MDOT was written in HPBASIC, which differs in some respects from standard BASIC. As such, in its present form MDOT is limited to use in the HP series 80 computers. Without much difficulty, though, the code could be translated and run on almost any available hardware. Additional comments concerning transferrability of the code are presented in chapter III.

## II. OPTIMIZATION

## A. APPLICATION TO ENGINEERING DESIGN

Design has been described as the creative process through which the engineering profession develops devices, processes and systems to fill the needs of man [Ref. 4: p.170]. A "need" must first be defined in terms of specific requirements which the design must meet. Then the engineer, drawing on available resources, synthesizes proposed solutions to meet these requirements. Many such designs may, and usually do, exist. Thus there arises the subproblem of finding the best of these designs, and the inherently iterative nature of design.

Traditionally, the solution to this subproblem was sought through comparitive analysis of a reasonable number of alternative designs; a tedious and expensive procedure for problems of even moderate complexity. The recent development of a broad range of very useful CAD software has made it possible to remove a good deal of the tedium, and, perhaps to a lesser degree, the expense of engineering design. For the most part, though, these tools have made no fundamental change in the approach taken to solve the design problem. What they have done is redefined the phrase "a reasonable number of alternative designs". By programming
the analysis and comparison tasks into a computer, the engineer is able to consider many more possible solutions in the same amount of time.

Optimization methods are a significant extension of the CAD concept in that they enable the engineer to exploit the capabilities of the computer over the entire scope of the design process. In optimization, the computer is tasked not only with analysis and comparison of previously selected designs, but with selection of the designs to be considered in subsequent iterations as well. Since this intermediate design selection can be quite complex, closing the design loop in the computer can lead to considerable savings of time and effort in the search for the optimum.

## B. THE NATURE OF THE PROBLEM

Fundamental to the economical solution of the design problem is that it be quantified and formulated mathematically to permit conceptual, rather than physical, manipulation of resources. The design, then, is specified by assigning values to a set of independent variables which represent its physical characteristics. The measure of goodness of the design used for comparison with others is expressed as some functional relationship between these variables. The requirements placed on the design, as well as the physical limitations of the design itself, define a region in the multi-dimensional mathematical design space. The design must
reside inside this region to be acceptable. In the terminology of optimization, the measure of goodness is the objective function, the requirements and limitations are constraints, and designs which fall within the region bounded by the constraints are considered feasible. As examples, the set of independent design variables might be the cross-sectional dimensions of a structural element, the objective function its weight, and the constraints its maximum allowable stress and size limitations.

In general, the formulation of a design problem leads to an objective and a number of constraints, all of which may be linear or nonlinear functions, explicit or implicit in many design variables which themselves are subject to limitations, called bounds or side constraints. Stated mathematically [Ref. 5: p.9], the design optimization problem is to

Minimize: $\quad F(X)$ objective function

Subject to: $\quad G_{j}(X) \leq 0, \quad j=1, m$

$$
l_{i} \leq X_{i} \leq u_{i} \quad i=1, n
$$

Where: $\quad X^{T}=\left\{X_{1}, X_{2}, \ldots X_{n}\right\} \quad$ design variables

$$
\begin{aligned}
& I^{T}=\left\{1_{1}, l_{2}, \ldots l_{n}\right\} \\
& u^{T}=\left\{u_{1}, u_{2}, \ldots u_{n}\right\}
\end{aligned}
$$

side constraints
lower bounds on $\mathbf{X}$
upper bounds on $X$

If in the problem formulation it is more convenient to define the objective function as a quantity which is to be
maximized, such as efficiency or torque, then the above statement may simply be modified to read "Minimize: $-F(X)$ ".

## C. THE NATURE OF THE SOLUTION

Optimization is an application of mathematical theory concerning identification of the extrema of functions. In multivariable calculus, for example, the method of Lagrange multipliers is developed, which provides a closed form solution for the extremum of a constrained function. While useful for demonstrating concepts and developing methods, such analytical techniques are not practical for solving any but the simplest of problems. Design optimization methods involve numerical approximation techniques and iterative search schemes. They are ideally suited. to, and in fact made practical only through, the use of digital computers.

Many optimization algorithms have been developed around widely varying strategies. Common to most are the three basic tasks that make up one iteration of the solution loop:

1. Selection of a direction in the design space along which to search.
2. A search for the most improved design in this direction.
3. Convergence testing to determine when the optimum design has been found.


For unconstrained problems, these tasks are relatively straightforward. Addition of a constraint set may, depending on the sophistication of the method employed, complicate the first two steps considerably.

Except in the case of zero order methods, selection of a search direction involves calculation of partial derivatives, for which general purpose optimizers use numerical techniques, such as finite forward differences. At any point in the design space, the negative of the gradient of the objective function indicates the direction in which the objective function is most rapidly decreasing. This may not be the best direction in which to search, however, if the objective function is highly nonlinear or if the design is near one or more constraints. Efficient algorithms variously employ constraint gradients, Hessian matrix approximations, and previous iteration history information in addition to objective function gradients to select the search direction.

Finding the best improved design along a line in the specified direction is termed a "one-dimensional search", because the objective and constraints are treated as functions only of the "distance" along this line from the current design point. Techniques employed in the one-dimensional search include the golden section and Fibonacci methods, polynomial approximations, and combinations of these [Refs. 5,6]. If constraints are present, the best improved design may not be the point on this line at which

the objective function is minimized. If a constraint is violated, the design is infeasible, so the search algorithm must seek the point at which the objective function is minimized while remaining inside the feasible region.

Part of the optimization problem formulation is specification of an initial design point from which to start the solution process. For constrained problems, the possibility exists that this initial design will be infeasible. To provide for this, the search direction routine must find the direction which will yield the shortest path to the feasible region, and the one-dimensional search algorithm must allow for the possible necessity of increasing the objective function in order to attain feasibility.

Convergence to a global optimum generally cannot be guaranteed. Theory provides the Kuhn-Tucker conditions necessary for the existence of an optimum, but these are neither convenient to evaluate nor sufficient to define optimality [Ref. 5: pp. 17-20]. In practice, convergence is typically considered to be indicated by one or more of the following:

1. Failure to find a search direction which will lead to an improved design.
2. Given a direction, failure to find any significant search step length to improve the design.
3. Finding no appreciable design improvement over a specified number of iterations.

If the possibility of local minima exists, the optimization should be repeated from several different initial designs. For constrained problems, the optimization process may fail to find any feasible solution, in which case the problem must be reformulated.

An iteration in the optimization solution, then, may be summarized. Beginning from the current design point $\mathrm{X}^{\mathrm{q}}$, a search direction, $\mathrm{S}^{q}$, is determined. Then the one-dimensional search is conducted to find the "distance", a, along $S^{q}$, which yields the best improved design. The design is then updated as

$$
x^{q+1}=x^{q}+a S^{q}
$$

at which point the objective function is reevaluated and the design checked for convergence.

Optimization algorithmic efficiency and convergence behavior are affected by the mathematical characteristics of the problem. As numerical methods, they are susceptible to ill-conditioning. Truncation and round-off errors, which are an unavoidable consequence of the use of digital computers, aggravate this. Given an optimizer suitable to the problem type, careful problem formulation, as discussed in Appendix A, is the best insurance against poor optimizer performance.

## III. PROGRAM DEVELOPMENT

## A. BASIC CRITERIA

At the outset of the program development, four basic criteria were established to be met by MDOT: utility, minimization of required memory, user convenience, and reduction of problem run time. At points where conflict existed between them, these criteria were prioritized in the order listed. Few such compromises were necessary, as the requirements were found to be generally complimentary.

The utility criterion meant that MDOT should be a general purpose optimizer which could be applied to a wide range of design problems. Minimization of memory was dictated by the limitaions of microcomputers, and affected not only algorithm selection and problem size, but many aspects of the actual coding as well. User convenience considerations drove the development of those portions of the code which are interactive, and those involved with problem entry and output options. Reduction of problem run time was a factor throughout the development, most notably in the incorporation of optimization progress display and the interrupt/restart option.


## B. MDOT ALGORITHMS

1. Algorithm Selection

Of the many optimization algorithms available, the zero order methods, as well as the simpler of the first order methods, were ruled out on the basis of their lack of general purpose utility. Others, including linear and quadratic programming types, were eliminated because of their excessive memory requirements [Refs. 7,8]. Finally, the need to reduce problem run time while retaining utility lead to the selection of two algorithms, each capable of nonlinear multidimensional optimization. The first is a variable metric method which is used in MDOT for unconstrained optimization, the second is a method of feasible directions, for minimizing constrained functions.

The selection of the one-dimensional search strategy to be employed was driven by the need to reduce problem run time. There is a trade-off to be made between the precision to which the search step length determination is made and the time required for each optimization iteration. Both the golden section and Fibonacci search methods can attain very precise solutions, but to do so they become computationally expensive. In MDOT the one-dimensional search routines were designed to seek a less precise step length solution in order to complete each iteration more quickly. The method employed in both the optimizers estimates an initial step length based on a reasonable change in objective function

magnitude. The golden section ratio is then used to establish bounds on the solution, which is finally refined by polynomial approximation.

## 2. The Unconstrained Optimizer

From the derivation of the Kuhn-Tucker conditions, it is known that if at some point $X^{*}$ the objective function $F\left(X^{*}\right)$ has a local minimum, then the gradient of the objective at this point, $\nabla F\left(X^{*}\right)$, must vanish and the Hessian matrix $H$ must be positive definite. Combined with a second order Taylor series expansion of $F(X)$ about some point, say $X^{\circ}$, near the minimum, these conditions lead to an expression for the direction from $X^{\circ}$ to $X^{*}$ as

$$
X^{*}-X^{\circ}=-H\left(X^{\circ}\right)^{-1} \nabla F\left(X^{\circ}\right)
$$

In practice, determination of the Hessian matrix by finite difference approximation, as well as inversion of the matrix, would be computationally so expensive as to outweigh the theoretical gain in algorithmic efficiency.

In variable metric methods, information gathered as the optimization progresses is used to develop an approximation to the inverse of the Hessian matrix, which is then used in determining the search direction. As such, these first order methods have some convergence characteristics comparable to those of second order methods. The algorithm for the variable metric method is shown in Fig. 1.



Fig. 1 Algorithm for the Variable Metric Method
(2)

The inverse Hessian approximation is initialized as an $n x \operatorname{n}$ identity matrix. To begin each iteration, the search direction is defined as

$$
S^{q}=-H \nabla F\left(X^{q}\right)
$$

After the one-dimensional search and design update, $H$ is modified as

$$
H^{q+1}=H^{q}+D^{q}
$$

Where the form of the update matrix $D$ determines which one of a family of variable metric methods is being used. In general, $D$ is defined as

$$
\begin{aligned}
& D^{q}=\frac{s+w t}{s^{2}} p p^{T}+\frac{w-1}{t} H^{q} y\left(H^{q} y\right)^{T}-\frac{W}{s}\left[H^{q} y p^{T}+p\left(H^{q} y\right)^{T}\right] \\
& \text { where: } \\
& \qquad \begin{aligned}
p & =x^{q}-x^{q-1} \\
y & =\nabla F\left(X^{q}\right)-\nabla F\left(X^{q-1}\right) \\
s & =p^{\cdot} y \\
t & =y^{T} H^{q} y
\end{aligned}
\end{aligned}
$$

Two forms of $D$, and thus two variable metric methods, are available in MDOT. The first is the DavidonFletcher -Powell method, where w is set equal to zero. The second is the Broydon-Fletcher-Goldfarb-Shanno method, with W equal to one [Ref. 5: pp. 92,93]. As the convergence behavior of a given algorithm can be somewhat problem dependent, this feature allows the MDOT user to compare the results of two variations of unconstrained optimization.


The one-dimensional search routine employed by MDOT in the variable metric optimizer first finds bounds on the unconstrained minimum of the objective function, then refines the minimum by a three-point cubic polynomial approximation.

## 3. The Constrained Optimizer

The addition of a set of constraints to the optimization problem requires that more sophisticated techniques be applied to its solution, particularly in the determination of a search direction and the subsequent one-dimensional search. As is the case for unconstrained optimizers, it is generally the method used to find a search direction which distinguishes the different constrained optimization algorithms. In the method of feasible directions, a search direction in which a finite step will reduce the objective function is termed useable, while one which will avoid constraint violation is called feasible. The direction finding problem is then formulated as a sub-optimization task to determine the best of the possible useable-feasible directions. MDOT employs the algorithm presented by Vanderplaats [Ref. 5: pp. 163-170] for the solution of this sub-problem. As shown in the flowchart of Fig. 2, the feasible directions optimizer begins as a simple steepest descent algorithm, provided the initial design is feasible. Optimization thus proceeds quickly to a point where one or more constraints are encountered.



Fig. 2 Algorithm for the Method of Feasible Directions
(1)

On subsequent iterations the sub-optimization routine is used to determine search directions so as to satisfy the fundamental requirement that the optimum design be feasible. The constrained optimizer in MDOT will accept initially infeasible designs. In this case, the direction and search routines are modified so as to attain feasibility as quickly as possible. Thus a feasible direction and step length are sought which will overcome the constraint violations, even at the expense of increasing the objective function. Once inside the feasible region, optimization proceeds as before.

As in the unconstrained case, in the one-dimensional search routine employed in MDOT for constrained optimization, bounds on the solution are first established, followed by refinement by polynomial approximation. Here, however, the search must be conducted for the zeros of the constraint functions as well as for the minimum of the objective. The step length selected is then the one which yields the best feasible design. Provision must also be made to ensure the design variables remain within their bounds (side constraints). In MDOT, if at any time during the onedimensional search a design variable is found to exceed an upper or lower bound, it is set equal to the value of the violated bound.
4. Program Logic

The relationships between the modules of MDOT are depicted in Figs. 3 and 4 for unconstrained and constrained optimization, respectively. The main program is named "Autost" because this signals the HP-85 operating system to load and run this program automatically when the computer is powered up with the mass storage cartridge inserted in the tape drive. All the other modules of MDOT are subprograms which are called into memory and executed as needed by Autost or another subprogram. Once entered into main memory, a subprogram resides there for the duration of the optimization unless a "SCRATCHSUB" instruction is executed.

Following is a brief description of the function of each of MDOT's program segments:

| Autost | MDOT main calling program |
| :--- | :--- |
| LOGO | Displays introductory (welcome) graphic |
| DEFALT | Sets program parameters to default values |
| PROB | Problem entry, evaluation of $F$ and $G$ |
| CCONT | Control of constrained optimization |
| UCONT | Control of unconstrained optimization |
| ACON | Identification of active/violated constraints |
| GRAD | Calculation of gradients of $F$ and $G$ |
| DIRECT | Direction finding subproblem solver |
| FDSRCH | Constrained one-dimensional search |
| VMSRCH | Unconstrained one-dimensional search |
| NEWH | Update approximation to H-1 |



Fig. 3 MDOT Organization - Unconstrainad


Fig. 4 MDOT Urganization - Domstrained
电

The PROB subprogram is created by the user by editing a skeleton problem entry code which is stored on the tape. The edited version is then renamed and stored. Autost queries the user for the problem name, which is then common to all subprograms. Autost makes the first call to $P R O B$ in order to select the appropriate optimization control routine. Thereafter, $P R O B$ is called any time an objective function or constraint evaluation is required. Both LOGO and DEFALT are called by Autost. LOGO generates a simple "welcome" graphics display, and is scratched from memory upon execution. DEFALT initializes a number of program parameters to their default values, as defined in Appendix $B$. PROG is called upon completion of each iteration. This subprogram generates the user selected optimization progress indicators. Options include data and graphics displays and printed output. Based on the progress information provided, the user may elect to continue the optimization, restart MDOT from a different initial design, or stop and reformulate the problem. CONV is also called upon completion of each iteration, to determine, based on the convergence criteria set by DEFALT, whether the optimum design has been found.


TERM is called to end the optimization and generates the output of results. Termination may be invoked by a number of conditions in other than meeting convergence criteria. If the optimizer exceeds a specified number of iterations, if the components of the search direction vector are all essentially zero, if no search step length can be found to improve the design, or if there are an excessive number of violated constraints, MDOT will terminate. In any case, TERM will generate an output message to indicate the condition upon which the decision to terminate was based, and offer the user the option of editing and restarting the program.
C. ADAPTATION OF MDOT TO OTHER SYSTEMS

Since MDOT is coded in HPBASIC, it is not immediately transferrable to hardware other than the Hewlett-Packard series 80 desktop computers. Translation of the package, either into another version of BASIC or into FORTRAN, is certainly a "do-able" project which would significantly expand the applicability of MDOT.

This section highlights those features of HPBASIC used in MDOT which would have the greatest impact on this project. They are: variable name assignment, SUBPROGRAMS, matrix manipulations, and graphics.

The limitation of HPBASIC which most decreases the readability of the code is that variable names are restricted to
either one letter or a letter followed by a digit. One result of this is that arrays of subscripted variables are sometimes used where individual characteristic names might otherwise be assigned. A feature of the language which helps considerably, not only to overcome this limitation, but in programming complicated algorithms, is the SUBPROGRAM.

Similar to a SUBROUTINE in FORTRAN, the SUBPROGRAM is called when needed and variables may be passed either by name or by value. In HPBASIC this allows for the use of the same variable name to denote different parameters in separate program segments. MDOT makes extensive use of SUBPROGRAMs. This feature is not available in all versions of BASIC. Without it, the translation of MDOT would be more difficult, but still possible through the use of functions and subroutines, particularly if multi-character variable names are permitted.

Matrix manipulation is convenient in HPBASIC. Operations such as matrix multiplications, transpositions, dot products, and identifying extreme array elements are all accomplished through simple "MAT" statements. This feature is available in some of the other versions of BASIC, but not in FORTRAN. Without it, additional subprogramming would be required to perform these operations.

Graphics capabilities vary widely from one hardware manufacturer to another, as do the coding instructions used to execute the displays. It is likely that the graphics pro-
grammed into MDOT would require major modification to make them transferrable.

Two more details of the HPBASIC code are worthy of note: program flags and the @ symbol. Program flags are built-in indicators which can be set to 1 or cleared to 0 , and are used in MDOT for conditional branching decisions. They could easily be replaced by integer variables. The @ symbol is used to condense the code and thus conserve memory. It simply separates multiple executable statements on one program line. Without this feature, each statement must have its own line number.

## D. POTENTIAL FOR FUTURE GROWTH

Besides its obvious potential for expanded problem size if implemented in a computer with a larger memory, there are many refinements and additions which could be incorporated into MDOT, either to enhance its general purpose utility or to tailor it to a particular type of problem. Some modifications for improved utility might involve coding additional algorithms, automatic design variable scaling, and the handling of equality constraints.

MDOT could be customized by modification of the problem input subprogram, graphics display, output format, or the algorithms themselves. Coupling of MDOT to an external CAD or analysis code also presents many interesting and potentially useful possibilities. One such configuration might be
to use MDOT as a subprogram called to perform optimization on localized aspects of a large scale design problem in conjunction with a desktop computer CAD system [Ref. 9].

Validation of an optimization program typically consists of testing it on a battery of representative problems to which the solutions are known [Ref. 10]. Based on the results of such tests, a number of yardsticks exist by which the optimizer is judged relative to others. These can be grouped into three categories: stability, robustness, and efficiency [Ref. 8: p.75].

An optimizer is stable if, once a feasible design is attained, the objective function remains non-increasing until the optimum has been found. A robust optimizer is one which yields a valid solution given a poor initial approximation. Efficiency refers either to the number of function and derivative evaluations required in the solution or to the problem run time. These two measures of efficiency are closely related if comparing different optimizers run on the same machine, since function and derivative evaluations are typically costly operations.

To these measures of an optimizer's performance, a fourth category should be added; that of utility. Given a stable and robust optimizer, there are characteristics in addition to its efficiency which should be considered in determining its utility. Problem size and type solvable by
the program are of fundamental importance, as is memory storage required to run it. There are trade-offs involved here in program development between the sophistication of the algorithms used, speed of convergence, hardware capabilities, cost of run time, and user convenience. The utility of the optimizer is an indication of how these trade-offs were made, and involves much more than just efficiency.

## A. UNCONSTRAINED TEST PROBLEM

Among the unconstrained test problems run on MDOT was the so-called "banana" function:

$$
F(X)=10 x_{1}^{4}-20 x_{1}^{2} x_{2}+10 x_{2}^{2}+X_{1}^{2}-2 X_{1}+5
$$

which has an optimum of $F(1,1)=4.0$. This function derives its name from the shape of the contours of constant objective function (Fig. 5). Although only two-dimensional, the banana function is a good test of an unconstrained optimizer because the objective function surface becomes a steep, narrow, curved "valley" as the optimum is approached. An inefficient optimizer will tend to "zig-zag" in such a design space, resulting in slow convergence near the solution, while a non-robust optimizer will tend to terminate prematurely.


Fig. 5 Unconstrained Tast Problam Design Spaca


Results of the performance of MDOT on the banana function are summarized below.

$$
\text { Initial design: } \quad \begin{aligned}
X_{1}{ }^{\circ} & =-1.0 \\
X_{2}{ }^{0} & =1.5 \\
\mathrm{~F}^{\circ} & =10.5 \\
\text { Optimum: } & X_{1}{ }^{*}
\end{aligned}
$$

MDOT arrived at this solution in about one minute, after 12 iterations and 66 function evaluations.

## B. CONSTRAINED TEST PROBLEM

Among the constrained test problems run on MDOT was the cantilevered beam problem posed by Vanderplaats [Ref. 3: p.8], as illustrated in Fig. 6. The objective function in this case is the volume of the beam, for which a theoretical optimum of 6603.9 is known. Results of the performance of MDOT on this beam design problem are summarized below.

Initial design:

$$
\begin{aligned}
x_{1}{ }^{0} & =3.5 \\
x_{2}{ }^{0} & =16.0 \\
F^{0} & =11200
\end{aligned}
$$

Cantilevered Beam:


Design Variables:
Ob jective Function:
Constraints:

Where:
b. $h$

Volume
Bending Stress < 20.000 psi
Deflection < 1.0 in Ratio of $h$ to $b<10.0$ $0.5<b<5.0$ $1.0<h<20.0$

Bending Stress $=\mathrm{Mc} / \mathrm{I}$ Deflection $=\mathrm{Pl}^{3} / 3 E I$

Fig. 6 Constrained Test Problem
电

Optimum:

$$
\begin{aligned}
X_{1}{ }^{*} & =1.8261 \\
X_{2}^{*} & =18.174 \\
F^{*} & =6637.5 \\
G_{1}{ }^{*} & =-0.024 \\
G_{2}^{*} & =-0.00656 \\
G_{3}{ }^{*} & =-0.00522
\end{aligned}
$$

MDOT arrived at this solution in about two minutes, after 11 iterations and 56 function evaluations.

With refinement of the algorithms, improvement could likely be realized in the program performance. All variables in MDOT are declared "SHORT", which in HPBASIC means they are carried to 5 digits. In a machine with just 64 Kbytes of memory, this could be changed to "REAL", in which case ? digits would be carried, with an attendant improvement in the precision of the solution. The number of function evaluations, and thus the problem run time, could be decreased by modification of the algorithms such that gradients are not calculated in every iteration. Also, the efficiency of the one-dimensional search routines could be improved by distinguishing between linear and nonlinear constraint functions.


## V. SUMMARY

Optimization is a useful tool in engineering design. The desktop computer is the vehicle through which this tool can be made widely available, convenient, and inexpensive. The development of MDOT affirms the feasibility of implementing a powerful general purpose optimization algorithm in a computer with limited memory.

The applicability of MDOT could be expanded through conversion to standard BASIC or translation to FORTRAN. It has potential for growth in terms of versatility and problem size, and lends itself to tailoring to suit a particular class of problem. MDOT could be coupled with a microcomputer CAD package to close the design loop in the computer.

MDOT has been validated by tests on a number of problems, both constrained and unconstrained. Its performance is good, and could be made better through refinement of the algorithms. Specific modifications might involve the onedimensional search routines and the frequency of gradient calculations.

As microcomputers continue to become more commonplace and their capabilities continue to improve, emphasis will shift away from the mainframes for the solution of problems which are on a scale easily handled by smaller machines. Software such as MDOT will both accompany and encourage this shift.

## APPENDIX A

## MDOT USER MANUAL

## 1. INTRODUCTION

To avoid repetition, references to material presented in the preceding chapters are made in this appendix. A useful follow-on project would be to assemble a user manual for MDOT independent of the background and developmental material in the body of the thesis. Details of computer operation have not been included here, as it is assumed that the user is either familiar with the machine or has access to the operating manual.

MDOT is currently available only on magnetic tape cartridge for use in Hewlett-Packard series 80 computers. If it is to be implemented in an HP-85A, the machine must be configured with four enhancements: a 16 Kbyte memory extension module, a matrix ROM, advanced programming ROM, and a printer / plotter ROM. No peripheral devices are required, nor is extensive programming.

## 2. PROBLEM FORMULATION

Formulation of a well-posed problem, as discussed in chapter II, is fundamental to the satisfactory performance of an optimization program. First, the design variables must be identified. These are the parameters of the problem which
the optimizer will be permitted to change in its search for the best design. The objective must then be a function of these variables, and the minimum of this function is what the optimizer will seek. Constraints may be imposed on the design in two ways:

1. Upper and/or lower bounds (side constraints) may be specified for any of the design variables.
2. General inequality constraints may be expressed as functions of the design variables.

Side constraints are explicitly assigned when the initial design estimate is entered into the problem subprogram. Inequality constraints must be formulated as quantities which are to be less than or equal to zero. Care should be exercised to avoid redundant or otherwise unnecessary constraints. In MDOT, an unconstrained problem has neither side constraints nor inequality constraints. MDOT has no provision for equality constrained problems.

The objective function can be any characteristic of the design expressible mathematically in terms of the design variables. It is important to keep in mind that it is the minimum of this function which is sought. If the problem is formulated around an objective which is to be maximized, then it must be entered in such a way that MDOT will seek to minimize the negative of this objective.

An important consideration during problem formulation is the range of orders of magnitude of the design variables. Optimizer performance is best in a design space in which the contours of constant objective function are concentric hyperspheres, such that a given change in one variable has the same effect on the objective as an equal change in any other variable [Ref. 11, p. 17]. In practice, this is approximated by scaling the design variables such that they are all of the same order of magnitude, or nearly so. Some optimizers do this automatically, MDOT does not.

Selection of the initial design point from which to start MDOT will affect its performance and problem run time. Any available information which will improve the initial approximation should be used. If a constrained problem is being entered, a check should be made to ensure the initial design falls within the side constraints. Although MDOT is equipped to handle initially infeasible designs, convergence will likely be more rapid if the initial design is free of violated inequality constraints. In some cases, initial feasibility may be a difficult thing to build into the problem formulation. MDOT will display the results of the first design evaluation and indicate whether or not it is feasible. At that time, the user may elect to proceed with the optimization or edit the initial design and restart the program.
3. PROBLEM ENTRY

MDOT problem entry is accomplished by editing the PROB subprogram. With this module loaded into memory and listed on the CRT, modifications are made on the program lines noted below.

## Line 10:

The file name of the subprogram is changed to any name up to 6 characters in length, except any of those already assigned to MDOT files.

## Line 100:

Just after the word DATA, two integers are added, separated by a comma. The first is the number of design variables, (N1), the second is the number of inequality constraints, (N2). For unconstrained problems N 2 is always zero.

Lines 201-210:
Initial values of the design variables are entered, beginning with X 1 on line 201 and continuing, one variable per line. If the problem is constrained, each initial value is followed by the lower and upper bounds assigned to the corresponding variable. If no bound is to be specified, the field is filled by an "N".

These lines are available for defining expressions to be used in the design evaluation. These statements will be executed prior to each objective or constraint computation. Whenever the design variables are used in this, and the remaining sections of the subprogram, they are expressed as X 1 , x2,... x0.

Lines 400-459:
These lines are available for defining the objective function, which must be assigned the variable name $F$.

Lines 500-9000
These lines are available for defining the inequality constraint functions, which must be subscripted variables named $G(i), i=1, N 2$.

Depending on the complexity of the problem, the user may elect to use any BASIC programming structures in this subprogram. As examples, FOR-NEXT loops, FUNCTIONS, SUBROUTINES, and even other SUBPROGRAMS could be used in the problem formulation. With about 7.3 Kbytes of memory available for constrained problem entry, and twice that for unconstrained problems, there is space available for considerable programming. Variable names used may be any except those included in the $P R O B$ nomenclature, as defined in

Appendix B. If subscripted variables are to be used, a DIM (dimension) statement must be inserted near the beginning of the subprogram. When problem entry is complete, the subprogram is stored under the new file name.

Listings of the subprograms created for the test cases of Chapter IV are included at the end of Appendix B, under the names "BANANA" and "BEAM". Comparison of these listings to that of $P R O B$, which is the unedited version, will help to illustrate the problem entry procedure for both constrained and unconstrained cases.

## 4. PROGRAM EXECUTION

MDOT is started either by execution of LOAD "Autost" and RUN commands, or by powering up the computer after inserting the tape cartridge, as explained in section III.B. 4 . After the "welcome" graphic, the user is queried as to the problem file name, progress display options and output format desired. Optimization then proceeds.

The user may choose to monitor the optimization closely, or perhaps not at all. For example, if a constrained problem is being run for the first time, the user may want to check for rapidly changing design variables so that the option of editing and restarting might be exercised. On the other hand, if a problem known to be well-behaved is being re-run with relatively minor changes, the user may elect to "ignore" MDOT until the solution is obtained.


Any of the values carried by the DEFALT subprogram, as defined in the listing in Appendix $B$, may be changed. They may be permanently modified by editing and re-storing DEFALT. Alternatively, a default value may be changed during program execution, whenever the edit option is invoked, by reassigning its value from the keyboard. If the program is restarted, though, DEFALT is recalled.

## APPENDIX B

## ANNOTATED PROGRAM LISTINGS

In an effort to conserve memory, MDOT was coded without remark statements. The program listings are therefore presented in an annotated format to aid in following the logic flowpaths. Nomenclature common to two or more modules is defined first, then the additional nomenclature unique to each module immediately precedes the applicable segment of the code listing. Numbers in parentheses in the function descriptions refer to line numbers in the associated program segment. Parentheses following a variable name in the nomenclature lists indicate vectors, while parentheses enclosing a comma indicate two-dimensional arrays.

COMMON NOMENCLATURE

A1() Addresses in $G()$ of violated and active constraints
A2() Values of constraints identified in A1()
C1() Vector of integer default values
C2() Vector of non-integer default values
D() Current objective function gradient
D1() Previous iteration objective function gradient
$F \quad$ Current value of objective function
FO Initial value of objective function


| F1 | Previous iteration value of objective function |
| :--- | :--- |
| G() | Vector of current constraint values |
| G1(,) | Gradients of violated and active constraints |
| H(,) | Approximation to the inverse of the Hessian |
| L() | Vector of design variable lower bounds |
| N1 | Number of design variables |
| N2 | Number of inequality constraints |
| N3 | Number of currently violated constraints |
| N4 | Number of currently active constraints |
| P\$ | Problem subprogram file name character string |
| PO-P3 | Polynomial approximation coefficients |
| Q1 | Iteration counter |
| Q2 | Function evaluation counter |
| Q3 | Convergence counter |
| Q4 | Convergence counter |
| R1 | Golden section ratio  <br> R2 Golden section ratio <br> S() Search direction vector <br> X() Current design <br> X0() Initial design <br> X1() Previous iteration design <br> X9() Working vector of perturbed design variables |



Unless otherwise noted, the flags listed are set to a value of 1 when the associated condition exists.

| FLAG | CONDITION |
| :--- | :--- |
| 1 | Maximum number of iterations has been exceeded |
| 2 | Number of violated constraints greater than N1+2 |
| 3 | Search vector components are all essentially zero |
| 4 | No appreciable move parameter can be found |
| 5 | Convergence to optimum has occurred |
| 6 | Variable metric algorithm is to be restarted |
| $7-8$ | Subprogram is to be exited without execution |
| 9 | Termination has occurred |
| 10 | Progress option select: $1=$ data display |
| 11 |  |

Module: Autost

Calls: Autost calls all other modules of MDOT into memory, then scratches those not needed for the type of problem (constrained or unconstrained) being run. For information transfer, Autost calls: PROB (edited), UCONT, CCONT, LOGO, and DEFALT.

Function: MDOT main calling program (10-370).
Interactive problem initiation (1000-1200).
Program loading (2000-2070).
Initial design display generation (3000-3130). Design/default editing (4000-4260).

Nomenclature:
A\$ Interactive query response (string)
S\$\&A\$ Concatenated string to call appropriate optimizer
D\$
Display string ("FEASIBLE" or "INFEASIBLE")
B\$ Display string ("C1(" or "C2(")
NO Working variable for editing default values
N
Interactive query response (numeric)
KO If $=0$, indicates first problem of run

$$
\vdots
$$

10) ! Autast....

20 DPTIDN EASE 1
 にこ（20）

50 SHORT $X(0)(10), F 0, G(50), L(10), 1(10)$ ，N0
GO INTEGER N，I ，KO
70）Sま＝＂GONT＂
BO GUGUE 200
70 CALL＂LDGO＂E ERATEHEUE＂LEGG＂
100 GALL＂DEFALT＂
$110 \mathrm{BL}, \mathrm{Na}, \mathrm{B}, \mathrm{B4}, \mathrm{NO}, \mathrm{N} 4, \mathrm{KO}=0$
120 FIR $I=1$ TII 11
130 EFLAE I
140 NEXT I
150 WAIT 1000 E BUE 1000
160 CLEAR EALL Fま（ 0 ）
170 FEEIIM XO（N1）
180 IF N $2=0$ THEN 210
190 FEDIM G（N2），L（N1），LI（N1）
こO0 GOTG 220


200 BEUB SOOO
240 IF N2＝0 THEN A＊＝＂！＂ELSE A＊＝＂に＂

260 CFLAG 10 E EFAK 9

1）EIIT／REGTART＂
 XIT＂
$2 \sigma 0$ INFIIT N
300 ON N GOTI $320,310,360$
B10 ECFATLHEILE F＊GEITO 100
320 BOELIB 4000
$3: 30$ CALL Fま（ $1, \times 0(), F\left(\Gamma_{i}(), L(), \|()\right)$
340 BiEVIE 3000
こ50 GiTT 250
360 ILEAR
370 ENI

1000 IF K0ンO THEN 1070
1010 K゚0＝1
1020 ロLEAR E IISF EISF＂Eelect frablem typu for this ry n Gf MLIGIT：＂E IISF

strained＂＠INFUT N
$1040 \mathrm{ON} N \mathrm{GOTG} 1050,1060$
 NEWH＂E EGTG 1070
1 OEG GIFATEHEUE＂ECONT＂E BCFATCHEUE＂FIGFIH＂E EGRATEHELE＂ ACON＂E GIRATEHGUE＂DIREGT＂
1070 LLEAF E IISF E IISF＂Have you Greated \＆stared your fr atlem？＂

1090 IF $A 末=" N "$ THEN 1120
1100 IF $A 末=" Y "$ THEN 1160
1110 GOTG 1000
1120 LEEAF E IISF E IIGF＂Flease refer to the＂G IISF
1130 DISP＂MDIT UEER MANLAL＂E IIEF
1140 ［IISF＂for irstrustions．．．＂
1150 日ロTロ 370
11E6［ISF E IISF＂Enter froblem sutarogram file rame． ．．＂${ }^{\text {C }}$ INPIIT P：
1170 LLEAR E IISF E IIGF＂Gelect Frogress aptior．．．＂E IISF E DISP＂1）GRAFHIE IISFLAY＂
11SO IIGF EIISF＂2）IIATA IIGFLAY＂E INFIT NE EFLAG 11 1170 IF $N=2$ THEN SFLAG 11
1200 FETUFN
2060 SFLAT 9 E IISP＂Lazdirng MIDT．．．＂
2O10 CALL＂DEFALT＂E GALL＂EGONT＂E GALL＂IGGNT＂E CALL＂AGI $N^{\prime \prime}$
2020 IISP a［IIEF＂Etill lazdin MIGT．．．＂
ZO30 EALL＂GRAD＂E GALL＂IIREGT＂E GALL＂FIGFIGH＂E EALL＂UME FCH＂
2040 IISF E DISF＂Almast finished．．．＂
20 CALL＂NEWH＂E EALL＂ERNV＂E GALL＂FRDG＂EALL＂TEFM＂ 206O EFLAG 9 E CLEAR
2070 FETIIRN


EOOO LLEAR E［IGF LEING EO10；Fま
3010 IMAGE B／，$\overline{3} \mathrm{ZX}, \mathrm{EA}$
BOZO IISF USING EOEO ；N1，N2
 Constraints＂
3040 DIGF UGING EOSO ；FO
ZOEO IMAGE Z／，I 吴，＂Initial［lesigr：$F=", k$
3060 IF N2＝0 THEN 3090
 ＂

SOEO［IIGF UEING＂11X， $10 \mathrm{~A} " ; ~[1 \$$
3090 ON KEY井 1，＂EDIT＂GIGUE 4000
3100 ON KKEY\＃4，＂CGNTINLE＂SUTG Z130
3110 K゙EY LAEEL
3120 GITO 3120
3130 RETURN
4000 CLEAR E IIEF E IISF＂Gelect editirig oftion．．．＂E IIEF e IISF＂1）［EGIGN VARIAELES＂
4010 ［IISP E［IIEF＂2）IIEFALLT VALUEG＂E INFUTT N
4020 IN N GOTO 4030,4140
40 Go LLEAR \＆［IISF＂Enter the address in $X$ af the variable to be rhariged＂© INFUT I
4040 IISP UEING 4OEO ；I，XO（I）
40 EO IMABE $2 / 1 \times$ ，＂Gurrent value：＂，＂X（＂，ド，＂）＝＂，ド
40GO［IISF E［IISF＂Eriter the riew value．．．＂e INFUT XO（I）

（Y Gr N；ENTEF）＂E INFIUT Aま
406 IF A：$=$＂N＂THEN 4000
4090 IF Aま＝＂Y＂THEN 4110
4100 GOTO 4070
$41100102=0$
4120 EALL Ft．（ $2, X 0(), F 0, B(), L(), \|())$
4130 GUTO 200
 ［IISF＂1）G1（）integers＂

4160 ILEAR E DISP＂Enter the address in $E$ of the variable to te chariged＂a INFUT I
4170 IF $N=1$ THEN NO＝C1（I）ELSE NO＝C2（I）

$41 \%$ DISF LISING 4200 ；Ew，I，NO
4200 IMAliE $2 /, 1 X$, current value：＂， $\bar{B} A, k, ")=", k$
4210 DISF e IIEF＂Eriter the riew value．．．＂E INFUTT NO
4220 IF $N=1$ THEN $C 1(I)=N O$ ELSE $\mathrm{C} 2(I)=N 0$
4230 CLEAR Q IIEF Q DISF＂Editing Eomplete ？＂e IISF＂
Y or N；ENTEF：＂E INFUIT A＊
4240 IF $A ま=" N "$ THEN 4000
4250 IF $A=" Y$ THEN 4260
4260 FETURN

Module: LOGO

Called by: Autost

Function: Generate MDOT "welcome" graphic display on CRT. Scratched from memory upon execution.


1 EUE "LCGO"
10 PEN 1 B $\operatorname{BCL}$ LEAR
20 ECALE $0,10,0,10$
30 FEN -1 E TICLEAR 7
40 FEN 1 E BLLEAR 3
FO ESIZE BO LORTS G FEN - 1
(\%) MOVE 5,5 (AE LAEL "m"
70 BSIZE E MOVE S,G.5 LAEEL "G"
B0 WAIT 1000 E FEN 1 E GILLEAF
70 ESIZE 12 LORG Z
100 MENE 1,3 E LAEEL "m"
110 MOVE $1, \leftrightarrows$ E LAEEL "け"
120 MIVE 1,4 \& LAEEL "G"
130 MIVE 1,2 B LAEEL "t"
140 GIZE
150 MEIVE 2, E LAEEL "icrocomputer-bused"
160 MOVE 2,6 e LABEL "esigr"
170 MOVE 2,4 ( LABEL "ptimizatior"
180 MIVE 2,2 ( LAEEL "BG"
170 ELEEND

Module: DEFALT

Called by: Autost

Function: Set MDOT working parameters to their default values. DEFALT is called each time a new problem is executed.

Nomenclature:
C1(1) Maximum number of iterations
C1(2) Consecutive iterations for convergence criteria
C1(3) Variable metric method select: $0=D F P, 1=B F G S$
C1(4)-C2(10) Unassigned
C2(1) Finite difference perturbation factor
C2(2) Minimum absolute finite difference step
C2(3) Violated constraint criterion (tolerance)
C2(4) Active constraint criterion (thickness)
C2(5) Push-off factor multiplier (theta zero)
C2(6) Maximum value of push-off factor
C2(7) Factor used in DIRECT when infeasible
C2(8) Factor used in step length estimate based on $F$
C2(9) Factor used in step length estimate based on $X$
C2(10) F convergence criterion (relative)
C2(11) $F$ convergence criterion (absolute)
C2(12) Defined zero
C2(13) Epsilon, used to prevent division by zero
C2(14)-C2(20) Unassigned


10 BuE＂LEFALT＂
20 GFTICN EFEE 1

E2（20）
40 MAT C．$=2 E F:(10)$
42 MAT にこ＝ $2 E R(20)$
44 E1（1）$=20$ ！max \＃iteratians
4 に1（2）＝2 ！にonser．にorv．
$4 \mathrm{E}(\Xi)=1$ ！win $H$ upridate
E0） $2(1)=.01$ ！fir！diff．mult．
与 $2-2(2)=.001$ ！rin．firi．step
$54-2(3)=004$ ！EOTist．visl．
56 に2（4）＝－．1 ！active corst．
58 に2（E）＝1 ！push－off mit．

G $2 \mathrm{Z}(7)=100000$ ！Fhi（IIFECT）

$\Leftrightarrow 6$ に2（9）＝． 1 ！des．var．milt．
$6 日[2(10)=.001$ ！mir re］$F$
70 O（11）＝．001！min abs F
$7212(12)=.001$ ！2ero
$74 \mathrm{E} 2(13)=.0001$ ！Efsilan
100 ELEEND

Module: PROB

Called by: User

Function: Provide the user with a skeleton subprogram into which the optimization problem is entered by editing.

Module: PROB (edited)

Called by: Autost, GRAD, FDSRCH, VMSRCH

Function: Input the number of design variables and the number of inequality constraints (90-100).

Input the intial design and side constraints (130-210).

Evaluate the objective function and inequality constraints (230-9000).

Nomenclature:

| K1 | Flag to indicate first call or subsequent call |
| :--- | :--- |
| L $\$$ | String used in lower bound input |
| U $\$$ | String used in upper bound input |
| X1-X0 | Design variable names used in problem input |



```
10 SUB "FREIE" (F゙1,X(),F,Ei(),L(), |())
Z0 IFTIIN EAGE 1
```



```
ジこ0)
```



```
40 [IIM L毫[心], い青[に]
50 IF ド1`1 THEN E-O
-% REAI N1,N2
100 IRTA
105 IF ド1=0 THEN SilEEXIT
1SO) FGF I=1 TG N1
140 READ X(I)
142 IF N2=0 THEN 170
144 FEAMLL寺,山ま
1S0 IF L&="N" THEN L(I)=-1.EGG ELGE L(I)=VAL(L+)
1G(0 IF ||=="N" THEN U(I)=1.E'%% ELSE U(I)=VAL (|ま.)
170 NEXT I
#01 [IATA
20% IIATA
-g: IIATA
O04 [IATA
ZOE [ATA
2\varrhoG IIATA
207 IATA
\XigG IIATA
209 [IATA
Z10 [1ATA
220 EIGE|E F010
```



```
З7% ! Dbje=tive furumign
479 [2=12+1
SO0 ! EINNETFAINT:*
GO@O ELEEND
G010}\times1=X(1) ( IF N1=1 THEN FETIIFN
900 x2=X(2) & IF N1=2 THEN FETUFN
```



```
G040) X4=X(4) & IF N1=4 THEN FETIIFN
7050 X5}=X(5) & IF N1=5 THEN FETIIRN
%0心% X心=X(G) @ IF N1=E THEN FIETIFNN
7070 X7=X(7) E IF N1=7 THEN FETIIFN
%GEO}\timesE=X(E) E IF N1=3 THEN FETIIFN
70%0 X%=X(9) E IF N1=' THEN FIETIIFN
700 X0=X(10) e FETUFN
```

为

Module: CCONT

Called by: Autost

Calls: TERM, PROG, ACON, GRAD, DIRECT, FDSRCH, CONV

Function: Control constrained optimization by the method of feasible directions (Fig. 2).
(2)
10 EUE "CLONT" (XO(),FO, Ei(), L(), U())
20 OPTIUN EAEE 1

に (20)
40 : EHCFT X1(10), X(10), [1(10), E1(12, 10), A2(12), S(10)
S( $\mathrm{EH} \mathrm{HR}_{\mathrm{R}} \mathrm{F}, \mathrm{E}(0), A(0, F 1$
© 0 INTEGEF $A 1(12)$
70 IF FLGE(\%) THEN SUEEXIT
EO REIIM X1(N1), [I(N1), EI(N1+2,N1), S(N1)
GO $A(0), F 1, E O=0$ @ $F=F 0$
100 MAT $\Xi=Z E F(N 1)$ © MAT $X=X 0$
110 MAT $A 1=Z E F(N 1+2)$ @ MAT $A Z=A 1$
$120 \quad 01=01+1$
130 IF E1《1(1) THEN 160
140 EFLAG 1 E EALL "TEFM" ( $x(), F, G()$ ) E EUEEXIT
150 EILEEXIT
160 GALL "FBGU" (XO(), X(),F/FO,F) E IF FLAG(\%) THEN GUEEXI
T
170 CALL "AEON" ( Ei(),A1(), AZ() ) © IF FLAB(ヲ) THEN BUEEXIT
180 IF FLAG(2) THEN EALL "TERM" ( $X(), F, E())$
10 IF FLAG(10) THEN ELIEEXIT
200 IF N:I+N4\#0 THEN RELIM SI (NE+N4, N1)

7) THEN EIIEEXIT
220 IF NS+N4\#0 THEN 240
230 MAT $\mathrm{B}=-$ [1E EITE E 6

) THEN GUEEXIT
250 EFLATi 3
260 IF MAXAE(S) $\mathrm{O}(12)$ ANI AES(EO) OL(12) THEN EGO
270 EFLAB :

2"0) IF FLAG(10) THEN SUEEXIT

310 IF FLAI(10) THEN BIEEXIT
320 IF E2(4) $=-12(12)$ THEN GALL "TEFM" ( $X(), F, \underline{G})$ )
30 IF FLAG(10) DR FLAG(9) THEN BIIEEXIT
※40 $[2(4)=\Gamma(4) / \Xi$
350 EiTT 170
E60) MAT E=(1/MAXAE(E)) BE EFLAT 4
370 MAT X1=Xe F1=F

), $A(0)$
シ7\% IF FLAG(\%) THEN SUEEXIT
400 IF FLAG(4) THEN 290
410 CFLAE S
420 MAT $X=(1) * X 1+(A 0) * O$
430 LALL $F=(2, X(), F, E())$
440 EALL "EONV" ( X (), X1(),F,F1) e IF FLAG(9) THEN EUEEXIT
4.9 IF FLACi (5) THEN C:ALL "TEFM" ( $X(), F, \bar{G}())$
$4 \Leftrightarrow 0$ IF FLAG(10) GR FLAB(9) THEN BUEEXIT ELSE BITG 120
470 BLIEENLI


Module: UCONT

Called by: Autost

Calls: GRAD, PROG, TERM, VMSRCH, CONV, NEWH

Function: Control unconstrained optimization by the variable metric method (Fig. 1).

Nomenclature:
$K \quad$ Indicates an iteration in which no move parameter to improve the design was found

A
One-dimensional search move parameter


```
10 EUE "UGONT" (XG(),FO,G(),L(),!I!))
20 GFTION EASE 
30 GOM FF[G],INTEGEF N1,NZ,NE,N4,G1,Q2,GZ,G4,G:(10) ,GHOFT
O(20)
40 SHORT X(10), X1(10), [(10), [11(10),S(10),H(10,10)
SOHGRT F,F1,A
60 INTEGEF &
70 IF FLAG(9) THEN EIIEEXIT
E0 FE[IM X(N1), X1(N1), I(N1), D1(N1)
90) MAT X=X0@ F=F% & K=O
100 GALL "GRA[!" ( X:),F, I(),Gi() )
110 MAT H=IIN(N1,N1)
120 01=01+1
130 GALL "FFOG" ( XO(),X(),F/FO,F) & IF FLAG(9) THEN GUEEXI
T
140 IF O1<R1(1) THEN 170
150 EFLAG 1 E EALL "TEFM" ( X(),F,G() )
1&(0) IF FLAG(10) GF FLALi(9) THEN ELIEEXIT
170 MAT S=H*[1
1BO MAT E=-E
170) MAT E= (1/MAXAE{S))*S
200 MAT X1=XE MAT I1= =IC F1=F
210 EALL "UMERCH" ( X(),F,D(),S{),A ) E IF FLAG{`) THEN GLEE
XIT
220 IF AN2(12) THEN 270
200 K=&+1
240 IF K<2 THEN 110
2S0 SFLA[ 4 © GALL "TEFM" (X{),F,Gi() )
zEO IF FLAG(10) DF FLAG(%) THEN EHEEXIT
270 MAT X=(1)*x+(A)*S
-G0 CALL "CONV" (X:),X1(),F,F1 ) (IF FLAG(9) THEN ELEEXIT
2%0 IF FLAGiS) THEN EALL "TERM" ( X(),F,G() )
300 IF FLAGi(10) GR FLAG(9) THEN ELEEXIT
310 IF FLAGi(G) THEN 110
Z(G)CALL "GFiA[" ! X(),F,I{),G() ) E IF FLAG\9) THEN GLEEXIT
30 EALL "NEWH" ( X(), XI(), D{), II{),H{,) ) ( IF FLAG(`) THEN
GUEEXIT
340 EOTO 120
3S0 ElIEEND
```

Module: ACON

Called by: CCONT

Function: Determine the number of currently violated (N3), and active (N4), inequality constraints. Construct the $A 1()$ vector of the addresses in $G()$ of the active/violated constraint set. Construct the $A 2()$ vector of the current values of this set.

Violated constraint information is stored in the first N 3 rows of A 1() and A 2() , active constraint information in the last $N 4$ rows.


```
10 BUE "ACON" (G(),A1(),AZ())
Z0 DFTION EASE 1
B% [OM FF[G],INTEGER N1,NZ,NE,N4,G1,G2,GE,G4,G1(10),GHOET
O2(20)
40 GN &EY年 1 GOTG EOO
SO) IF FLAG(%) THEN SLIEEXIT
GOFLAE2ENE,N4=0
70) FGR I=1 TG NZ
BO IF E(I) ==L(S) THEN 110
70 IF B(I) >=E2(4) THEN N4=N4+1
100 GGTG 120
110 N:=NS+1
1O NEXT I
130 IF NE&=N1+2 THEN 150
140 GFLAG 2 E ELIEEXIT
1EO IF N:E+N4=0 THEN ELIEEXIT
160 MAT A1=ZER(NZ+N4)E MAT AZ=A1
170, %,14=1
180 FGK I=1 TG NZ
10% IF E(I) >= O(G) THEN 2S0
200 IF G(I)<C2(7) THEN 2B0
210 A1(NG+.14)=I
220 Aこ(N3+14)= [i (I)
2%0,14=.14+1
240 EIOTO 200
OG A1(a%)=1
20) A2(aI)=G(I)
270,18=,1%+1
20 NEXT I
200 GOTG 310
OO EFLAG 9 E ELIEEXIT
310 ELIEEND
```



Module: GRAD

Called by: CCONT, UCONT

Calls: PROB (edited)

Function: Calculate the gradient of the objective function by first forward finite difference approximation. In constrained optimization, calculate gradients of the active/violated inequality constraint set.

Nomenclature:

| F2 | Intermediate function evaluation |
| :--- | :--- |
| $N$ | Design variable perturbation |



10 EUE＂GRA［1＂（X（），F，I（），G（），A1（），AZ（），Bi（，））
20 EFTION EABE 1

に2（20）
40 GHGRT FZ，Xg（10），N
SO ON KEV君 1 BOTG 210
（0）IF FLAG（9）THEN ELIEEXIT
70 FOR $I=1 \quad \mathrm{TO} \mathrm{N}$
EO MAT $X:=x$
$90 \mathrm{~N}=\mathrm{L} 2(1) * A B S(X 9(I))$
100 IF Nぐご（2）THEN N＝Cこ（2）
$110 \mathrm{X} 9(\mathrm{I})=\mathrm{X} 9(I)+N$
120 CALL F＇t（ $2, \times 9!), F 2, G())$
13 IF $\mathrm{N}=0$ THEN 1 BO
140 IF NO＋N4＝0 THEN 180
150 FRR $\quad 1=1$ TGINA
160 G1 $(H, I)=(E(A 1(1))-A Z(N)) / N$
170 NEXT ． 1
$130 \quad[1(I)=(F Z-F) / N$
190 NEXT I
200 GOTG 20
210 EFLAG 9 E BIEEXIT
Z20 ELEENI
电

Module:

Called by: CCONT

Function: Solve the direction-finding subproblem in the method of feasible directions.

Calculate constraint push-off factors (170-200). Initialize working arrays for currently feasible (2000-2080), or infeasible (1000-1090) designs. Determine the direction vector $S()$, and the parameter BO (300-700).

Nomenclature:
$A($,$) \quad Working array constructed from G 1($,$) and T()$
$B($,$) \quad Working array initialized as -\mathbf{A}^{T} \mathbf{A}$

Bo Kuhn-Tucker parameter
B2 Intermediate element value used in pivoting
B3 Intermediate element value used in pivoting
B9 Intermediate variable used in pivoting
C() Working vector
DO() Working vector initialized as $D()$
GO(,) Working array initialized as G1(,)
G9() Working vector used in constructing GO(,)
I9() Working vector of element indices
J9 Working integer scaler
K9 Working integer scaler
N9 Dimension of active/violated constraint set


| $P()$ | Working vector |
| :--- | :--- |
| $T()$ | Vector of constraint push-off factors |
| $U()$ | Working vector |
| $Y()$ | Solution vector, contains $S()$ and $B O$ |

```
10 SUE "[IFEEGT ([If),G1(,),A1(),AZ(), E(),EO)
20 GPTION EAGE 1
```



```
02(20)
40 GHORT E2,E%, EG,A(13,11),T(12),E(13,13),P(11),1(13), E(13),
Y(11), [0)(10), EO(12,10), [0%(10)
EO INTEGEF . }9,6%,I%(13),N
G(0) ON KEY# 1 GGTD SSO
70) IF FLAG(7) THEN SLIEEXIT
B0) N9=NB+N4
90 FEDIM T(NG),F(N1+1),Y(N1+1)
100 FOR I=1 TO NG
110T(I)=G2(5)*(1-AZ(I)/E2(4))*2
120 IF T(I)\Q2(ध) THEN T(I)=O(G)
130) NEXT I
140) MAT F=ZEFi(N1+1)e MAT [(0)=\square
150) MAT [(0)=(1/MAXAE ([0))*[(0)
160 MAT G0=51
170) FGIR I=1 TG N%
130 MAT E'7=E0(I,)
190) MAT E%=(1/MAXAE (5%))*1%%
200 MAT EO( I , )=E%
210 NEXT I
220 IF NB>0 THEN GOGUE 1000 ELSE GOEUE ZOOO
230 MAT E=A*TFN(A)
240 MAT E=-E
250 N=UENL(B,1)
-G0) MAT IF=ZER(N)
270) A'7, K゙9=0
230) FGR I=1 TG N
290 IF E(I) ==0 THEN SO
30(0) EF=C(I)/B(I,I)
310 IF E%<゙=A'9 THEN 330
320 K%=I & A%=E%
3 3 0 ~ N E X T ~ I ~
340 IF K`%=0 THEN S40
850:19=I9(K9)
360) I9(K%)=0
370 IF ل\=0 THEN I马(K9)=K`
300 E2=E(K%,K%)
390 FGR I=1 TI N
400 E(K゙9,I)=E(K`,I)/E2
4 1 0 ~ N E X T ~ I ~
```

$420 \quad[\because(\kappa ゙ \sigma)=A 9$
430）E（K゙ヲ，Kヲ）＝1／E2
440）FIR $I=1 \mathrm{TO} \mathrm{N}$
4.50 IF $I=K 9$ THEN 520

460 E3＝E\｛I，ドの）

480）FGR $=1$ TG N
$470 \quad E(I,-1)=E(I,-1)-E O E(k 9, .1)$
SO0）NEXT -1
$510 \mathrm{C}(I)=\mathrm{C}(\mathrm{I})-\mathrm{E} 3 * A^{7}$
520 NEXT I
530 GIOTO 270
540）FGR $I=1$ TO $N$
$550 \quad 1 \quad 1(I)=0$
560 19＝Iタ（I）
570 IF $19<0=10$ THEN 50
500）$U(I)=C:(.19)$
590 NEXT I
EOO MAT $Y=T F N(A) * 1$
610 MAT $Y=P-Y$
（20）MAT $\Xi=Y(1: N 1)$
bOO $\mathrm{BO}=\mathrm{Y}(\mathrm{N} 1+1)$
640 GOTO $6 \Leftrightarrow$
650 EFLAG 9 © EUBEXIT
G60）ELEEND
1000 MAT $\mathrm{C}=Z E R(N \%$ ）MAT $\quad 1=I E F(N \sigma)$
1010 MAT $A=C \cap N(N \%, N 1+1)$
1020 MAT $A(, 1: N 1)=100$
1050 MAT $A(, N 1+1)=T$
1040 MAT $F^{\prime}(1: N 1)=\square 0$
$1050 \mathrm{MAT} F=-F$
$1060 \mathrm{~F}^{\prime}(\mathrm{N} 1+1)=2(7)$
1070 MAT E＝A＊F
1080 MAT $\mathrm{C}=-\mathrm{C}$
1090 RETIIRN
2000）MAT C：＝ZER（NG＋1）E MAT II＝ZER（NG＋1）
2010 MAT $A=0 N(N 9+1, N 1+1)$
2020 MAT $A\left(1: N^{\circ}, 1: N 1\right)=50$
$20: 50$ MAT $A(1: N \cdot N 1+1)=T$
2040 MAT $\mathrm{A}(\mathrm{N} 9+1,1: \mathrm{N} 1)=[10$
$205 \mathrm{~F}\left(\mathrm{~N}_{1}+1\right)=1$
2060 MAT $C:=A(, N 1+1)$
2070 MAT $\mathrm{C}=-\mathrm{C}$
2GEO RETURN


Module:
FDSRCH

Called by: CCONT

Calls: $\quad$ PROB (edited)

Function: Perform one-dimensional search for constrained optimization in the method of feasible directions.

Estimate initial search move parameter (10001180).

Check for side constraint violations (2000-2050). Establish bounds on solution, feasible (30003340) or infeasible (4000-4360).

Refine solution by polynomial approximation, feasible (5000-5240) or infeasible (6000-6580).

Nomenclature:
A Move parameter
AO() Working vector of move parameters
A() Working vector of move parameters
A1 Initial A based on change in objective function
A2 Initial A based on attaining feasibility
$B($,$) \quad Array of constraint values during search$
DO Dot product of $D()$ and $S()$ or $G 1(i$,$) and S()$
GO() Working vector of constraint gradients
M() Working vector of maximum constraint values
$Y() \quad$ Working vector of objective function values


```
10 ELE "FISFLH" (X(),L(), L(),F, [1(),G(),A1(),AZ(), E1},),S(),A
)
2O GFTIGN EAEE 1
```



```
12(20)
40 EHORT XG(10), R1,F2,A1,AZ,A(4),Y(4),M(4), E(4, EO), [G, FO(1O)
FO,F1,F2,EO,AO(S1)
S0) INTEGEF I,N
G0) ON KEY兆 1 BOTE 210
70 IF FLAGi%) THEN SUEEXIT
B(0 RE[IIM XG(N1), B(4,N2),GO(N1),A(0(N2+1)
G0 Fi=(#-ENF(E))/2 B F2=2-F1
100 A,A1,A2,AB,A(1)=0 EFLAG 4
110) MAT M=ZEF(4)E MAT XG=XG Y(1)=F E MAT E(1,)=GQ M(1)=fMA长(
[i)
120 EOGUE 1000
130 A(2)=A E BNOLIE 2OOO
140 IF NS=0 THEN BOLE SOOQ ELGE GDELE 4OOO
150 IF NE=O THEN BIOUE EOOO ELSE BDGLE GOOO
160) }A=A(&
170 IF A\O2(12) THEN 1%0
180 SFLAGG 4 E SUEEXIT
1%0 F=Y(k゙) E MAT G=E(k゙,)
二00) GOTO ごこ
210 SFLAG % @ ELIEEXIT
220 SLIEENLI
1000 EOGUE 10S0
1010 IF N:## THEN 10:O
1020 A=A1 & FETIIFN
10\Xi0 IF A2.2*A1 THEN A=2*A1 ELGE A=MAX(A1,A2)
1040 RETIIRN
1050 [10)=[01T ([1,G)
10E0 A1=L2(S)*AES(F)/AES([10)
1070 FGR I=1 TG N1
10EO A=r2(9)*AES(X(I))/AES(S(I))
1000 IF A%A1 THEN A1=A
1100 NEXT I
1110 IF NE=0 THEN RETLIFN
1120 FIFi I=1 TO N:S
11G0 MAT GO=G1(I,)
1140 [10=[1GT (IO, S)
1150) A=-(AZ(I)/[00)
11s0) IF A>A2 THEN A2=A
1170 NEXT I
11E0 RETIIRN
2000 MAT X=(1)*Xタ+(A)*:=
2010 FOR I=1 TO N1
2020 IF X(I)<L(I) THEN X(I)=L(I)
2030 IF X(I)\U(I) THEN X(I)=|!(I)
2040 NEXT I
20SO RETIRN
```

(1)

```
B000) M(1)=AMAX(5)
Z010 EALL F* ( 2, X(),F,G() )
B0こ0 M(2)=AMAX(IG)
B0:% Y(2)=F
E040 MAT E(2,)=巨
30S0 IF Y(2)%Y(1) THEN SO70
3060 IF M(2)<=12(12) THEN #150
3070 A(3)=A(1)+R1*(A(2)-A(1))
300) A=A(3)
30%0 GOGILE 2OOO
B00 EALL FF ( 2,X(),F,G() )
3110 M(S)=AMAX(B)
E120 Y(S)=F
3130 MAT E(3,)=[i
3140 RETIIRN
3150 A(3)=A(2)
B160 Y(B)=Y(Z)
3170) M(\Xi)=M(2)
31EO MAT [i=E(2,)
3170 MAT B(3,)=5
S20) A(2)=(1+R2)*A(3)-F2*A(1)
3210 A=A(2)
3220 EOEUE 2OOO
3230 GALL F* ( 2,X(),F,B() )
F40 Y(2)=F
3E0 M(2)=AMAX(Bi)
320 MAT E(2,)=\
Z20 IF Y(2)YY(S) THEN RETUFN
300 IF M(2),O2(12) THEN RETUFN
329% A(1)=A(3)
B00 Y(1)=Y(3)
3:10 M(1)=M(3)
30% MAT E=E(3,)
330}\mathrm{ MAT E(1,)=15
330 EOTG 3150
```


$4000 \mathrm{M}(1)=\operatorname{AmAX}(\mathrm{B})$
4010 EALL FF（ $2, X(), F, G()$ ）
$4020 \quad Y(2)=F$
$4030 \mathrm{M}(2)=\mathrm{AMAX}\left(\mathrm{B}_{2}\right)$
$4040 \mathrm{MAT} \mathrm{E}(2)=$,
4050 IF M（2） $\mathrm{M}(1)$ THEN 40 O 0
4060 IF $M(2)$ O THEN 4160
4070 IF $Y(2) Y(1)$ THEN 4160
$4080) A(3)=A(1)+R 1 *(A(2)-A(1))$
$4090 \quad A=A(B)$
4100 GOEUE ZOOO
4110 EALL $F=(2, X(), F, G())$
$4120 \quad Y(3)=F$
$4130 \mathrm{M}(\Xi)=A M A X(B)$
4140 MAT E $(E)=,E_{i}$
4150 RETIIFN
$4160 \quad A(3)=A(2)$
$4170 \quad Y(\Xi)=Y(2)$
4180 MAT $\mathrm{G}=\mathrm{E}(2$,
4190 MAT $E(\Xi)=$,
$4200 M(\Xi)=M(2)$
$4210 \quad A(2)=(1+R 2) * A(3)-R 2 * A(1)$
$4220 \mathrm{~A}=\mathrm{A}(2)$
4280 GIOUE 2OOO
4240 GALL F゙き．（ $2, X(), F, G()$ ）
$425 \quad Y(2)=F$
4200 M（2）$=$ AMAX（G）
4270 MAT $E(2)=,\square$
4てEO IF M（2）MM（ 3$)$ THEN FETIIFN
$42 \%$ IF $M(2) \geqslant 0$ THEN 4910
430 IF $Y(2) \$ Y(3)$ THEN RETURN
$4310 \mathrm{~A}(1)=\mathrm{A}(3)$
$4320 \quad Y(1)=Y(3)$
$43: 30 \quad M(1)=M(3)$
4340 MAT $\bar{G}=E(3$,
4550 MAT $\mathrm{B}(1)=$,
4360 EVTO 4160

```
S00 \(F=((Y(Z)-Y(1)) /(A(Z)-A(1))-(Y(Z)-Y(1)) /(A(Z)-A(1))) /(A\)
(:) - A (こ) )
5010 \(F 1=(Y(2)-Y(1)) /(A(2)-A(1))-F=2(A(1)+A(2))\)
EO20 \(A 0(1)=-(F 1 /(2 * F 2))\)
E0BO FGR \(I=1\) TG NZ
E(0) \(40 \mathrm{~F} 2=((E(Z, I)-E(1, I)) /(A(\Xi)-A(1))-(E(2, I)-E(1, I) / /(A(Z)-A\)
(1)))/(A(3)-A(2))
505 \(F 1=(B(2, I)-E(1, I)) /(A(2)-A(1))-F 2 *(A(1)+A(2))\)
SOG) \(F O=E(1, I)-F 1 * A(1)-F Z^{*} A(1) \cdots 2\)
E970 E \(\mathrm{E} 0=\mathrm{F} 1 \times 2-4 \times \mathrm{FO} \mathrm{FF}\)
SOEO IF EODO THEN E110
\(5090(I+1)=-(F 0 / F 1)\)
5100 BOTO 51:30
E110 AO \((I+1)=\) MAX \((-F 1+\operatorname{SER}(E 0),-F 1-\operatorname{SOR}(E 0))\)
\(5120 \mathrm{~A} 0(\mathrm{I}+1)=\mathrm{AO}(\mathrm{I}+1) /(2 * \mathrm{~F} 2)\)
E1S NEXT I
\(5140 \mathrm{~A}(4)=\operatorname{AMIN}(\mathrm{AO})\)
\(5150) A=A(4)\)
5160 GQEUE 2000
E170 EALL Fま ( \(2, X(), F, G()\) )
\(5150 \quad \because(4)=F\) (E MAT E(4, \()=5\)
E1F0 M(4)=AMAX (G)
500 K゙=1
E210 FGR I=2 TG 4
5220 IF \(\because(I) \ll Y(K)\) AND \(M(I)<=12(12)\) THEN K゙=I
E230 NEXT I
520 FETIIRN
```

```
G000 MAT A0=2ER(NS+1)
6005 IF GMIN(M)>0 THEN GOGO
6010 F2=((Y(E)-Y(1))/(A(S)-A(1))-(Y(Z)-Y(1))/(A(Z)-A(1)))/(A
(:)-A(こ))
6020 F1=(Y(2)-Y(1))/(A(2)-A(1))-F゙2(A(1)+A(2))
G0:% A0(1)=-(F1/(2*FZ))
@040 FORI I=1 TO N:
6050 FOUNE G490
G0GO IF EODO THEN EOGO
6070 AO(I+1)=-{FO/F'1)
6000 EiGTG 6110
6050 AO(I+1)=MIN(-F'1+GIR(EO), -F'1-SN(EO))
6100 A0(I+1)=A0}(I+1)/(2NF2
6110 NEXT I
G120}A(4)=AMAX(A0)
6130 MAT AO=PER(NZ-NE)E .ll=1
&146 FOR I=1 TO N2
&150) FOR , =1 TG NO
61气0) IF I=A1(.1) THEN E240
G170 NEXT .-1
G100 [OGUE 5.540
G190 IF EODO THEN G220
E200 AO(.11)=-(FO/F1)
E210 11=.11+1 E GilTG E240
620 A0(.11)=MIN(-F1+GOR(EO), -P1-GNF(EO))
G20 A0(.11)=A0(.11)/(2%F2)
6
S40 NEXT I
```

```
\(6250 \mathrm{~A}(4)=\mathrm{MIN}\{A(4), \operatorname{AMIN}(A 0))\)
\(\therefore 260 \quad A=A(4)\)
G270 BOEUE 2000
E2B0 EALL Fま ( \(2, x(), F, E()\) )
E\%O \(Y(4)=F\) E MAT \(E(4)=,G_{1}\)
EOOO M(4)=AMAX (1i)
\(6310) K=1\)
\(632 \mathrm{FOR} I=2 \mathrm{TD} 4\)
\(630 \mathrm{IF} Y(I)<Y(K)\) ANI M(I)<=2(4) THEN K \(=I\)
GS0 NEXT I
G350 RETLRN
\(636 \mathrm{~F} 2=((\mathrm{M}(\Xi)-M(1)) /(A(3)-A(1))-(M(2)-M(1)) /(A(2)-A(1))) /(A\)
(こ) - A(こ))
630 \(F^{\prime} 1=\{M(2)-M(1)) /(A(2)-A(1))-F^{2 *}(A(1)+A(2))\)
GB0 \(A(4)=-\left(F^{\prime} 1 /(2 * F 2)\right)\)
6390 IF \(A(3)<A(4)\) AND \(A(4)<A(2)\) THEN 6420
\(6400 \mathrm{M}(4)=2 \mathrm{ZM}(2)\)
6410 EDTO 6460
6420) \(A=A(4)\)
6430 BUEUE 2000
6440 EALL Fi ( \(2, x(), F, B()\) )
\(6450 \mathrm{M}(4)=\operatorname{AMAX}(\mathrm{B})\) \& \(Y(4)=F\) \& MAT \(\mathrm{E}(4)=\),
G4EOM=AMIN(M)
6470 K=AMINFOW
G4SO FETURN
\(6490 \mathrm{~F}=(\{\mathrm{E}(3, A 1(I))-E(1, A 1(I))) /(A(B)-A(1 j)-(E(2, A 1(I))-E(1\)
, \(A 1(I))) /(A(2)-A(1))) /(A(3)-A(2))\)
GS0 \(F 1=(E(2, A 1(I))-E(1, A 1(I))) /(A(2)-A(1))-F 2 *(A(1)+A(2))\)
\(6510 \mathrm{~F} 0=\mathrm{B}(1, A 1(I))-F 1 * A(1)-F 2 * A(1) \cdots 2\)
```



```
ESGORETIRN
ES40 \(F 2=((E(3, I)-E(1, I)) /(A(B)-A(1))-(E(2, I)-E(1, I)) /(A(Z)-A\)
(1)) )/(A(ふ)-A(こ))
ESEO \(F 1=(E(2, I)-E(1, I)) /(A(2)-A(1))-F \cdot(A(1)+A(2))\)
\(6560 \mathrm{~F}(0)=E(1, I)-F 1 * A(1)-F C * A(1) \cdots 2\)
ES70 E (0)=P1"2-4*FO*2
GSEO RETURN
```



Module: VMSRCH

Called by: UCONT

Calls: $\quad$ PROB (edited)

Function: Perform unconstrained one-dimensional search in variable metric method.

Establish bounds on the solution (100-350).
Refine the solution by polynomial approximation (360-520).

Nomenclature:
AO Move parameter
A() Working vector of move parameters
A1() Working vector of move parameters
DO Dot product of $D()$ and $S()$
F9 Working value of objective function
$Y() \quad$ Working vector of objective function values
Y1() Working vector of objective function values

```
10 ELIE "UMERCH" (X(),F,[隹,S(),AO)
20 DFTION EASE 1
ZOLIM FF[E], INTEGER N1,NZ,NE,N4,Q1,Q2,QZ,04,L1:10),GHGFT
12(20)
4(0)EHRT [(0,A1(11), XG(10),Y(4),A(4),F1,F2,F1,F2,F゙E,Y1(4),Fg,
B
50 IN KEY井 1 GIGTO S40
G0 IF FLAIG(`) THEN BUEEXIT
70 F:1=(3-GOR(5))/2 e N:2=(1+GQR(5))/2
E(MAT A=ZER(4)E MAT }Y=
70 Y(1)=F @ FG=0
100 п0= пOT ( [, S)
110) MAT A1=2ER(N1+1)
120 MAT X9=X
130 A1(1)=12(S)*AES(F)/ABE![10)
140 FOR I=1 TG N1
1S0 A1(I+1)=12(9)*AES(XV(I))/AEG(S(I))
1*0 NEXT I
170 A(2)=AMIN(A1)
1B% MAT X'7=(1)*X'%+(A(2))*S
```



```
200 Y(2)=F9
210) IF Y(2)\Y(1) THEN \Xi10
20}A(3)=A(2) E Y(S)=Y(2
23(1) A(2)=(1+下゙こ)*A( ()-R2*A(1)
240 MAT X9=X
```



```
26 EGALL F*: ( Z, XG(),FG )
270) Y(2)=F%
2g0 IF Y(2)>Y(\Xi) THEN 3心0
290 A(1)=A(今) E Y(1)=Y(今)
300 FOTD 220
310 A(3)=R1*A(2)
3% MAT X'7=X
30 MAT X9=(1)*x9+(A(3))*S
```


$350 \quad Y(: \quad=F 9$
玉心 $F \mathbf{G}=(Y(Z)-Y(1)) *(A(Z)-A(1)) /(A(\Xi)-A(1)-(Y(2)-Y(1)) *(A(Z)-$ A（1））！
$\Xi 70 \quad F=F=(A(2)-A(1)+(A(\Xi)-A(2)) \times n 0) /((A(2)-A(1))+(A(Z)-A(1)$ $) *(A(\Xi)-A(Z)))$
$\Xi B 0 \quad F=((Y(2)-Y(1)) /(A(2)-A(1))-[10) /(A(2)-A(1))-F=(2 * A(1)+A$ （こ））
$\because 90 \mathrm{~F} 1=[10-2 * F 2 * A(1)-3 * F * A(1) \cdots 2$
400 $B=F 2 \cdot 2-3 * F 1 * F=$
410 IF EiOO THEN 430
420 $\quad 1=$ B EBTD 470
$43(0) \quad A)=(-F 2+G B(E)) /(3 * F)$
440 MAT $\times 7=X$
450 MAT $\times 7=(1) * \times 7+(A(4)) * 3$
460 EALL $P$（丰（ $2, X 7(), F 7)$
470）$\quad \because(4)=F 9$
$480,1=4$
470 MAT Y1＝Y（1：！）
Fō $F=A M I N(Y 1)$
E10 K゙＝AMINFIW
$520 \quad A 0=A($ K゙）
530 EITG SEO
540 SFLAB 7 E SIIEEXIT
550 BLEENL


Module: NEWH

Called by: UCONT

Function: Update the approximation to the inverse of the Hessian matrix used in determining the search direction in the variable metric method.

Nomenclature:
DO(,) Update matrix
P() Working vector initialized as X()$-\mathrm{X} 1()$
$S \quad$ Dot product of $P()$ and $Y()$
T() Working vector
T1() Working vector
T2(,) Working array
T3(,) Working array
$Y() \quad$ Working vector initialized as D()-D1()


```
10 SLE "NEWH" (X(), X1(),D(),[1(),H(,))
ZO BFTION EASE 1
#0 GDM F'$[&],INTEGER H1,N2,NZ,N4, L1,G2,GE,G4,R1(1%),EHORT
C2(20)
40) EHORT [0(10,10),Y(10),F゙(10),T1(10),Tこ!10,10),T(1), E,TE(10
,10)
SN0N KEY# 1 GQTE ZO
GO}\mathrm{ IF FLAG(9) THEN SUEEXIT
70 FEIIM [O(N1,N1),Y(N1),F(N1),T1(N1),T2(N1,N1),TE(N1,N1)
B0) MAT F}=X-X
%M MAT Y=[1-[1]
100 E=[IUT (F,Y)
110) MAT T1=H**Y
120 MAT T2=T1*TFN(T1)
130 MAT T=TFW(Y)*T1
140 MAT [O=F'*TFN(F)
```



```
160 MAT [00=(1)*[10) ((L1(3)-1)/T(1))*T2
170) MAT Tこ=T1*TFN(F)
1E0) MAT T:=F*TFNN(T1)
1%() MAT TZ=T2+TS
200 MAT [0=(1)*ח0)+(-(E1(:)/G))&T2
210 MAT H=H+[10
2% GOTG 240
Z30 BFLAG % E EUEEXIT
240 ELIEENL
```



Module: CONV

Called by: CCONT, UCONT

Function: Determine whether the design has converged to the optimum in the last iteration. Update convergence criteria based on iteration history.


10 EUE "GLNV" (X(), X1(),F,F1)
20 DFTIGN EAEE 1

に2(20)
40 EHORT X9(10)
EO IF FLAG(\%) THEN GUEEXIT
(0) EFLALG 6
$70 \mathrm{E}(3)=(\mathrm{E} 2(\mathrm{~B})+\mathrm{AES}((\mathrm{F} 1-F) / F 1)) / 2$
E(0) MAT $X \cdot 7=\times 1-X E$ MAT $X^{\prime} 7=x^{\prime} \% / X 1$
$90 E 2(9)=(E 2(9)+\operatorname{MAXAE}(\times 9)) / 2$
100 IF $A E S(F 1-F)<M I N(G 2(1 S), G 2(11) * A B S(F 1))$ THEN GG=GZ+1 ELS E $8=0$
110 IF $A E S(F 1-F) / \operatorname{MAX}(A E G(F 1), .00001)<-2(16)$ THEN $94=64+1$ ELS
E Q4=0
120 IF MAX (Q3, Q4) $\mathrm{OE}=\mathrm{Z}(2)$ THEN SFLAG 5
$1: 30$ IF MAX (93, 94$) \geqslant 0$ THEN SFLAG $纟$
140 ElIEENL
为

Module: PROG

Called by: CCONT, UCONT

Function: Generate optimization progress information output.


```
IO ELE "FFOC|S" (XO(), X(), ',F)
ZO GFTIGN EAEE 1
```



```
E2(20)
40 GN F゙EY# 1, "INTFFFT" BilTO ZOO
S0 IF FLALi(7) THEN EIIEEXIT
G0) IF FLALi(11) THEN 2G(0)
7G IF @1`1 THEN 1S0
E0 FLLEAF E FEN 1 & LGFIG E
70 SGALE-2,21,-3.2,3,2
100 XAXIS 0,1,0,20
110 YAXI\Xi 0,1,-3, 
120) FGR I=-S TII S
1:0 MMVE - S,I E LAEEL I
140} NEXT I
1500 MOUE 10, z e LAEEL "Iter.atigri History"
1心0 MIVE 10, 2.7 @ LAEEL F'*.
170)MLIVE -S. 1,S & LAEEL "ド1 tG intEr.ruft"
1OO FOR I=1 TG N1
1%0 MIVE E1,X(I)/X0(I) & LAEEL I
200 NEXT I
\because10 MEIVE R1, ` E LAEEL "f゙"
220 ELIEEXIT
ZO IF Q1>1 THEN 270
240 [LEAR & [ISF |{INI; "1:ZX,GA"; F"未
z50 [|ISF "Itergtigm Et.jeにtive FuruEtim"
Zも0 ドEY LAEEL
```




```
270 GMTR G10
300゙SFLAB % E SUEEXIT
Z10 SLIEENI
```



Module: TERM

Called by: CCONT, UCONT

Function: Generate output of optimization results.
电

10）ELE＂TEFM＂（X（），F，E（））
ZO GFTIGN EASE 1
 に2（20）
40 IF FLAG（9）THEN GUEEXIT
GO BDGLE 1000
GO IF FLAGi（1）THEN GGELE ZOOO
70 IF FLAGi（2）THEN GDGUE SOOO
EO IF FLAG（S）THEN GIGBE 4000
GO IF FLAG（4）THEN GOGUE SOOO
100 IF FLAG（E）THEN GDGLE GOOO
110 IF FLAG（11）THEN 1 EO
120 FFINT E FRINT G FFINT
130 GRAFH E ROFY E EUEEXIT
140）FRINT G FFINT E EGFY
156 ELEENL
1000 FRINT E FRINT
1010 FRINT UEING＂1 ZX，GA＂；F＂末
1020 FFINT UEING 10 BO ；$F$
1030 IMAGE $1 /$ ，BX，＂IFTIMUM $=", K$
1040 FGR $I=1 \quad T G N 1$
1050 FRINT IEING 1060 ；$I, X(I)$
10も（）IMACE $1 /, 10 x, " X("$, が，＂）$=", k$
1070 NEXT I
1000 IF $\mathrm{N}=0$ THEN 1130
$109 \mathrm{FGR} \mathrm{I}=1 \mathrm{TO}$
1100 FRINT $L G I N G 1110$ ；$I, G(I)$
1110 IMAGE 1／，10X，＂G（＂，が，＂）＝＂，
1120 NEXT I
1130 FRINT E FRIHT Q FRINT＂Termination based aris＂GFINT
1140 EFLAS 10
1150 RETURN
ZQQ（G）FRINT＂ExEedded riax．ro．日f iteratians．＂A FETUFN
zoog FRINT＂Ex口essive mumber af vialated Goristrairits．＂Q FETIIRN
4000 FFINT＂Failure ta find a dirertion ta imprave the desi gri．＂E FETLIRN
E（ob）FRINT＂Failure to fimd a move farameter to improve the山esigri．＂E RETURN
Goog FRINT＂Corivergence＂e FETLFN


Listings of the edited versions of $P R O B$ which were used for the test cases presented in Chapter IV are included as examples of MDOT problem input. The subprogram used to enter the unconstrained test problem was renamed "BANANA", while that edited for the constrained problem was renamed "BEAM".
电

10 ELIE＂EANANA＂（K゙1，X（），F，Gi（），L（），U（））
20 IFTIIN EABE 1
 に2（20）
35 SHORT $X 1, X 2, X 3, X 4, X 5, X E, X 7, X E, X 9, X 0$
40 DIM L
50 IF K1＞1 THEN 2\％O
90 READ N1，N2
100 IIATA 2,0
1 OE IF ド $1=0$ THEN SUEEXIT
130）FGR I＝1 TG N1
140 FEAD X（I）
142 IF $\mathrm{N} 2=0$ THEN 170
144 FEAD L寺，㤬
15 （6）LF Li＝＂N＂THEN L（I）＝－1．E日の ELSE L（I）＝VAL（L
160 IF U\＆＝＂N＂THEN U（I）＝1．E\％ELSE U（I）＝VAL（II．）
170）NEXT I
201 IATA－1
202 IIATA 1．E
$20:$ IATA
204 IIATA
205 IIATA
zOG IIATA
207 IIATA
このG IIATA
209 IATA
210 IIATA
220 BiDSUE 9010
230 ！Lser－defined expressigns
シタッ ！Dojective furuetion
$400 \mathrm{~F}=10 \times 1 \% 4-20 * \times 1 \cdots 2 * 2+10 * \times 2 \cdots 2+\times 1 \cdots 2-2 \times 1+5$
$49 \% \quad 02=2+1$
EOO ！EONETRAINTE
9000 SUBENEI
$9010 \times 1=x(1)$ e IF N1＝1 THEN FETIRN
$9020 x 2=x(2)$＠IF $N 1=2$ THEN RETIIFN
$9000 \times 3=X(3)$ R IF $N 1=S$ THEN RETLRN
7 （94）$\times 4=x(4)$ E IF N1＝4 THEN FETIIFN
9050 $X$ E $=x$（ 5 ）IF N1＝5 THEN FETUFN
$9060 \times 6=x(\Leftrightarrow)$ e IF N1＝ 6 THEN RETIIFN
$9070 \times 7=x(7)$ E iF $N 1=7$ THEN RETIIRN
$70 B 0 \times E=x(B)$ e IF N1＝B THEN RETIIRN
$9090 \times \%=x(9)$ E IF N1＝9 THEN RETLRN
$9100 \times 0=X(10)$ e RETIURN


10）EUE＂EEAM＂（K゙ $1, X(), F, G(), L(), U())$
20 OFTION EASE 1
 E2（20）
$E \operatorname{EHORT} X 1, X 2, X Z, X 4, X 5, X 6, X 7, X E, X 9, X 0$
40 IIM Lま［6］，心ま［G］
EO IF K1 1 THEN 220
70 FEAL N1，N2
100 IIATA $2, \Xi$
10 IF K $1=0$ THEN ELEEXIT
110 REIIM L（N1），U（N1），X（N1），Si（N2）
130 FIR $I=1$ TI N1
140 FEAII X（I）
142 IF $\mathrm{N} 2=0$ THEN 170
144 FEAL L表，Uま
156 IF Lま＝＂N＂THEN L（I）＝－1．E日G ELEE L（I）＝VAL（L. ）
160 IF U＊＝＂N＂THEN U（I）＝1．Eヲタ ELEE U（I）＝VAL（！（L．$)$
170）NEXT I
201 ПATA $3.5, .5,5$
$202 \operatorname{IIATA} 16,1,20$
203 IIATA
204 IATA
20.5 IIATA

206 IIATA
207 IIATA
－OE［IATA
209 IATA
210 IIATA
220 EOGUE 9010
ご36）！User－defiried expressians
$301 E=X 1$
$302 H=X 2$
シヲの ！Gbjertive function
400） $\mathrm{F}=200 \times \mathrm{E} * \mathrm{H}$
$49 \quad 02=02+1$
EOO ！CONETFAINTS
$501 \mathrm{~B}(1)=600 /\left(E * H^{\wedge} 2\right)-1$
EO2 $\mathrm{E}(2)=1066.7 /(E \times H$ G
$50 \mathrm{~S}(3)=\mathrm{H} / 10-\mathrm{B}$
GOOO ELIEEND
Gら10 $\times 1=\times(1)$ e IF $N 1=1$ THEN RETIRN
$9020 \times 2=X(2)$＠IF $N 1=2$ THEN FETURN

$9040 \times 4=X(4)$ © IF N $1=4$ THEN RETURN
$70.50 \times 5$（5） 0 IF N1 $=5$ THEN RETUFN
$9060 \times 6=\times(6)$ e IF $N \pm=B$ THEN RETIFN
$7070 \times 7=x(7)$ © IF $N 1=7$ THEN RETUFN

$99 \% 0^{\circ} 9=x(7)$＠IF N1＝7 THEN FETURN
$9100 \times 0=x(10)$ \＆FETLIRN

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Thesis
B711 Booth
c. 1 Development of a Mi-crocomputer-based engineering Design Optimization software package.

